



Akvilac FD-J 25

DESCRIPTION

A water-borne, one-component acrylate lacquer.

PRODUCT FEATURES AND RECOMMENDED USES

- Developed especially for the joinery industry. The lacquer is an excellent solution when high cost-effectiveness is required from the production line
- M1-classified, economical all-round lacquer for interior use. This transparent lacquer can also be used on top of dark stain colors. The product is designed for fast production lines
- Excellent blocking properties and chemical resistance. The lacquer protects surfaces in indoor applications
- The M1 classification for low-emitting building materials has been granted by the Finnish Building Information Foundation RTS
- Can also be used as a sealer under water-borne UV-lacquer, see page 2
- A very fast-drying lacquer
- Suitable for mouldings, panels, doors and other wooden surfaces

TECHNICAL DATA

Volume solids 23±2%

Weight solids 25±2%

Specific gravity 1.0 kg/l

Recommended spreading amounts and theoretical coverage

Recommended spreading amounts (unthinned)		Theoretical coverage
wet	dry	
70–100 g/m ²	16–23 µm	10–15 m ² /l

Practical coverage depends on the application method, conditions and the shape and roughness of the surface to be treated.

Drying times

100 g/m ² wet film	+23°C	+50°C
Dust dry, after	20–25 min	5–10 min
Touch dry, after	25–30 min	5–10 min
Dry to sand, after	30–35 min	5–10 min

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation

Gloss Semi-matt.

Color shades Shades from the Akvicolor AT colour cards and several colours by request. Akvi Tone tinting.



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APPLICATION INSTRUCTIONS

Surface preparation	Remove dust, loose particles and other impurities from the surface. Wood surfaces must be sanded with sandpaper P150–320. Sanding prior to the next application with sandpaper P240–400. All sanding dust must be removed.
Recommended primers	Akvilac FD-J 25.
Recommended topcoats	Akvilac FD-J 25, Luminol Clear 25.
Application conditions	The surface to be treated has to be clean and dry. The moisture content of wood has to be below 18%. During application and drying temperature of the air, substrate and product must be over +18°C and relative humidity of the air below 70%. Good ventilation is required to ensure optimal result. Product can be dried with or without oven.
Application	<p>Stir the lacquer carefully before use. Avoid flotation. Thin with water to the viscosity required.</p> <p>For air-assisted airless spraying, the product is thinned approximately 0–5% to the viscosity 40–60s (DIN4). Recommended nozzle tip is 0.009"–0.013" and pressure 40–120 bar. Atomising air pressure should be about 1–3 bar. Spray angle shall be chosen according to the shape of the object.</p> <p>For conventional spraying, the product is thinned approximately 0–5% to the viscosity 40–60s (DIN4). Recommended nozzle tip is 1.4–1.8 mm and pressure 2–3 bar.</p>
Thinners	Water
Cleaning of equipment	Water.
VOC	The Volatile Organic Compounds amount is 20 g/litre of paint mixture. VOC content of the paint mixture (thinned 5% by volume) is 19 g/l. VOC 2004/42/EC (cat A/e) 130g/l (2010)
HEALTH AND SAFETY	<p>Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets.</p> <p>A health and safety data sheet is available on request from Tikkurila Oyj.</p>

For industrial and professional use only.

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