



# Akvilac CE 25

## DESCRIPTION

A water-borne, one-component acrylate lacquer.

## PRODUCT FEATURES AND RECOMMENDED USES

- Cost-efficient lacquer.
- Thixotropic, all-round lacquer for interior use.
- The lacquer film is highly transparent and it can be used on dark stain colors.
- Good blocking and chemical resistance.
- Suitable for chairs, furniture, doors, mouldings, plywood elements and other wooden surfaces.

## TECHNICAL DATA

Volume solids 30±2%

Weight solids 30±2%

Specific gravity 1.0 kg/l

## Recommended spreading amounts and theoretical coverage

Recommended spreading amounts (unthinned)		Theoretical coverage
wet	dry	
80–120 g/m <sup>2</sup>	24–36 µm	8–13 m <sup>2</sup> /l

Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.

## Drying times

100 g/m <sup>2</sup> wet film	+23°C	+50°C
Dust dry, after	15–20 min	5–10 min
Touch dry, after	20–25 min	5–10 min
Dry to sand, after	60–80 min	20–25 min

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

## Gloss

Semi-matt.

## Color shades

Clear lacquer. Shades from the Akvi Color AT colour card and several colours by request. Akvi Tone tinting.



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## APPLICATION INSTRUCTIONS

**Surface preparation** Remove dust, loose particles and other impurities from the surface. Wood surfaces must be sanded with sandpaper P150–320. Sanding prior to the next application with sandpaper P240–400. All sanding dust must be removed.

**Application conditions** The surface to be treated has to be clean and dry. The moisture content of wood has to be below 20%. During application and drying temperature of the air, substrate and paint must be over +18°C and relative humidity of the air below 70%. Good ventilation is required to ensure optimal result. Product can be dried with or without oven.

**Application** Stir the lacquer carefully before use. Avoid flotation.

For airless spraying, the product is thinned approximately 0–10%. Recommended nozzle tip is 0.011"–0.015" and pressure 100–160 bar. Spray angle shall be chosen according to the shape of the object.

For air-assisted airless spraying, the product is thinned approximately 0–10%. Recommended nozzle tip is 0.011"–0.015" and pressure 40–120 bar. Atomising air pressure should be about 1–3 bar. Spray angle shall be chosen according to the shape of the object.

For conventional spraying, the product is thinned approximately 0–10%. Recommended nozzle tip is 1.7–1.9 mm and pressure 2–3 bar.

**Thinners** Water

**Cleaning of equipment** Water.

**VOC** The Volatile Organic Compounds amount is 32 g/litre of paint mixture. VOC content of the paint mixture (thinned 5% by volume) is 31 g/l. VOC 2004/42/EC (cat A/e ) 130 g/l (2010).

**HEALTH AND SAFETY** Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets.

A health and safety data sheet is available on request from Tikkurila Oyj.

### **For industrial and professional use only.**

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