

TIKKURILA

FINNSECO RUISKULAASTI

VONDAL FACADAS

FINSECU

FUNDAL AUXISKULAASTI

TOTAL

TOTA

FIBER-REINFORCED MORTAR WITH CEMENT USED AS A BINDER, SUITABLE FOR SPRAYING

DESCRIPTION Fiber-reinforced mortar with cement used as a binder, suitable for spraying; maximum grain size:

3.0 mm. SILKO-approved (3.231).

RECOMMENDED USES Residential, commercial, industrial and storage buildings and others.

PRODUCT FEATURES Increasing the protective concrete cover and structural thickness. Vertical jointing of precast

concrete elements, jointing of natural stone walls. Also suitable for manual application.





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TECHNICAL DATA

Colour Shades Grey.

Coverage Approx. 13 l of ready mix / 25 kg dry product. Coverage: about 2.0 kg/m²/mm.

Can sizes 25 kg, 1000 kg

Mixing ratio Water requirement: 3.5 – 4.0l water/ 25kg dry product.

Pot-life (+20°C) approx. 1 hour.

Density (kg/l) Ready mix around 2 kg/l.

Adhesive strength (EN

1542)

> 1.5 N/mm²

Compressive strength 28 days approx. 40 N/mm²

Storage In dry place (away from floor), protect from humidity.



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APPLICATION INSTRUCTIONS

Application conditions

The temperature of air, mortar and substrate must be at least +5 °C. Avoid working when it is hot or in direct sunlight.

Mixing components

Amount of water to be used: 3.5-4.0 I water / 25 kg dry product.

Surface preparation

Old concrete surfaces are cleaned mechanically and pressure cleaned. Moisten the substrate before starting. When starting casting, the surface must be rough, matte damp and absorbent.

PREPARING THE MORTAR

Add the dry material to the water and mix with a concrete mixer for around 10 minutes. If you use a power mixer, 1-3 minutes of mixing is enough. Let the mix stand for approx. five minutes, then re-mix briefly. Find the right consistency for the mortar when remixing the first batch by adding the final amount of water, if necessary. For this reason, you should not measure the maximum amount of water into the mixing container at the start. You can also use an auger mixer for mixing.

Application

Spraying:

The thickness of a layer with single spraying on large surfaces is 10-30 mm. Thicker layers are applied in several layers so that the lower layer is allowed to dry for approx. one day before the next layer is applied. The mortar layer can be cut with a cotter pin, but only the final surface can be float finished smooth. Holes are filled by spraying max. 100 mm. The amount of water in the concrete is right when the sprayed mix does not run.

NOTE:

Regular working methods, the designer's instructions and regulations must be followed when working with molds, and casting.

Aftercare

Mortar must always be maintenance treated with moisturizing the surface with clean water and/or covering the surface with plastic for 2 to 5 days, depending on the circumstances.

Cleaning of tools

Clean tools immediately after use with water.



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EN 1504-3:2006

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0416	
Tikkurila Oyj Kuninkaalantie 1 FI-01300 Vantaa	
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TIK-1630-5015	
EN 1504-3:2006	
Product for protection and repair of concrete structures – Structural repair.	
Restricted shrinkage /expansion	≥ 1,5 N/mm²
Capillary absorption	≤ 0,5 kg/(m²•h0,5)
Carbonation resistance	approved1)
Coefficient of elasticity	≥ 15 kN/mm²
Chloride ion content	≤ 0,05 %
Skid resistance	NPD
Coefficient of thermal expansion	NPD
Adhesion after thermal compatibility	NPD
Reaction to fire	A 2
Compressive strength	Class R3
Adhesion strength by pull off test	≥ 1,5 N/mm²
Release of dangerous substances	NPD

¹⁾ When the mortar is coated with a coating for concrete protection complying with EN 1504-2, method 1.3.

