

**DESCRIPTION** 

A two-component, water-borne polyurethane paint for indoor use.

PRODUCT FEATURES
AND RECOMMENDED
USES

- · Part of Tikkurila Cozy Floor system.
- Can be used as a topcoat for Tikkurila Temafloor and Fontefloor products in premises with moderate mechanical load.
- The M1 classification for low-emitting building materials has been granted by the Finnish Building Information Foundation RTS. M1 classification enhances good indoor air quality. Due to its extremely low VOC content Fontefloor PU Matt ensures healthy environment in hospitals, schools and day care centres.
- The wide range of available colours of Fontefloor PU Matt gives almost free hands to the designer. The paint enables unique final appearance of the floor.
- Due to high UV-resistance Fontefloor PU Matt remains its color and gloss. Matt finish enhances the coziness of the room.

#### **TECHNICAL DATA**

Volume solids approx. 42%.

Specific gravity 1.4 kg / I (mixture).

Mixing ratio By volume:

Base 10 parts by volume Fontefloor PU Matt

Hardener 1 part by volume Fontefloor PU Matt Hardener

By weight:

Base 12.1 parts by weight Fontefloor PU Matt

Hardener 1 part by weight Fontefloor PU Matt Hardener

Possible hardeners Fontefloor PU Matt Hardener

Pot life (+23°C) 1 hour in can.

**Practical coverage** Coverage on concrete floors is on the average:

Finishing: 10-20 m2/l

Practical coverage depends on the porosity and evenness of the substrate and on the

application method.

**Drying time (+23°C)** Dust dry after 30 min

Recoatable after 4 hours Foot traffic after 24 hours Fully cured after 7 days

Drying and recoating times may vary depending on film thickness, temperature, the

relative humidity of the air and ventilation.

Thinners Water

Cleaning of equipment Water. Equipment should be cleaned immediately after use before the paint has dried.

Colors RAL, NCS, BS and SYMPHONY colour cards. AVATINT tinting system

**Thinning instructions** Thin with 10-20% water.

**Reaction to fire** Bfl-s1 according to standard EN 13501-1



VOC VOC 2004/42/EC (cat A/j) 140 g/l (2010) Fontefloor PU Matt: max. VOC < 140 g/l

Can sizes 10,0 L



#### **APPLICATION INSTRUCTIONS**

Surface preparation Always remove all grease, oil, and other impurities with Maalipesu detergent before

grinding. Remove laitance or old peeling paint layers by power grinding. Clean out pot holes removing all loose or brittle material. Open cracks with e.g. an abrasive tool. After mechanical pre-treatment remove all loose material and dust carefully with a vacuum

cleaner.

The substrate must have a tensile strength above 1.5 MPa. For application on

cementitious leveling screed: check compatibility with the leveling screed manufacturer.

**Application conditions** The relative humidity of the concrete should not exceed 97%. Residual moisture content

of the concrete should be below 4 weight-%. The temperature of the

ambient air, surface or coating should not fall below +15°C during application or drying.

Relative humidity of air should not exceed 80%.

**Mixing components**Use a low-speed paddle mixer. After mixing both components separately, add hardener

(B) to base (A). Mix the correct proportions of base and hardener thoroughlyfor approx. 2 minutes to acheive a homogenous mixture.

Thinning is performed after mixing the base and hardener.

Insufficient mixing or incorrect mixing ratio will result in uneven drying of the surface,

weaken the properties of the coating and risk the success of the application.

**Application** Nylon or cotton roller. For best results, use a high-quality, short-haired roller with rounded

edges.

**Priming** Fontefloor PU Matt can be used as a primer if it is being used as a topcoat on the same

substrate. In this case, thin the product in priming 15-20 % with water.

**Topcoating** If the primed surface is not topcoated within 24 hrs, it should be abraded. Thin the paint

adding 5-10% water to a ready mixture. Apply the mixture onto the floor and level with a

roller.

Add the remaining paint mixture to the next bucket, do not scrape it out of

the container onto the floor.

It is recommended to treat the floor according to the cleaning and maintenance

instructions of Tikkurila Temafloor treated surfaces.

**HEALTH AND SAFETY** Containers are provided with safety labels, which should be observed. Further information

about hazardous influences and protection are detailed in individual health and safety data

sheets.

A health and safety data sheet is available on request from Tikkurila Oyj.

For industrial and professional use only.

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

The product is intended for professional use only and shall only be used by professionals who have sufficient knowledge and expertise on the proper use of the product. The information above is advisory only. To the extent permitted by applicable law, we shall not approve of any liability for the conditions under which the product is being used or for the use or application of the product.

In case you intend to use the product for any other purpose than that recommended in this document without first getting our written confirmation on the suitability for the intended use, such use takes place at your own risk.



EN 1504-2:2004

The European harmonized productstandard EN 1504-2:2004 defines the requirements for surface protection systems for concrete.

This product is tested and CE-labelled in accordance with the tables 1d and 1f in the appendix ZA.

CE	
0809	
Tikkurila Oyj Kuninkaalantie 1 FI-01300 VANTAA	
19	
TIK-A033-2019	
EN 1504-2:2004	
Product for protection and repair of concrete structures – Coating.	
Permeability to CO2	sp > 50 m
Impact resistance	Class I: ≥ 4 Nm
Capillary absorption and permeability to water	$w < 0.1 \text{ kg/m}^2 \cdot h^{0.5}$
Abrasion resistance	< 3000 mg
Reaction to fire	B <sub>F</sub> L-s1
Adhesion strength by pull off test	≥ 2,0 N/mm²
Release of dangerous substances	NPD
Permeability to water vapour	Class I, sp < 5 m