

## Pinja Wood Stain VM

DESCRIPTION	A fast-drying water-borne wood stain for wooden surfaces.
PRODUCT FEATURES AND RECOMMENDED USES	<ul> <li>A water-borne stain with a wide range of colors. The stain dries fast and is therefore suitable for industrial painting lines.</li> <li>Forms transparent, colorful protection against moisture, sunlight and dirt. Cracking of wood is decreased, and the surface retains its beauty for a longer time.</li> <li>Highlights the natural look of wood.</li> </ul>

• Recommended for use on wooden window frames, doors, claddings, panels and other wood surfaces.

#### TECHNICAL DATA

Volume	solids	abt. 10%

Weight solids 11%

Specific gravity 1.0 kg/l.

# Recommended spreading amounts and theoretical coverage

Recommended spreading amounts (unthinned)		Theoretical coverage
wet	dry	
80 g/m²	10µm	12–14 m²/l

Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.

**Drying times** 

100–120 g/m²	+20°C	+50°C
Dry	10–60 min	5–20 min

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

**Color shades** 

Clear. Akvi Tone tinting according to the Translucent Wood Finishes Colour Card.



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### **APPLICATION INSTRUCTIONS**

Surface preparation	Clean surfaces from dirt, dust and loose material. Assure that surface is free from mold and blue stain.
Application conditions	The surface to be treated has to be clean and dry. The moisture content of wood has to be below 20%. During application and drying temperature of the air, substrate and the product must be over +18°C and relative humidity of the air below 70%. Good ventilation is required to ensure optimal result. Product can be dried with or without oven.
Application	Stir the product carefully before use. Avoid making foam. The product is recommended to be used without thinning but can be thinned with water if necessary. Let the product settle down for a while before use.
	Vacuum application according to manufacturer's instructions.
Thinners	Water
Cleaning of equipment	Water
VOC	The Volatile Organic Compounds amount is 30 g/litre of paint.
HEALTH AND SAFETY	Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets. A health and safety data sheet is available on request from Tikkurila Oyj.
	For industrial use only.

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

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