



Temal 600

DESCRIPTION

A heat resistant silicone aluminium paint.

PRODUCT FEATURES AND RECOMMENDED USES

- Resists dry heat up to +650°C. The paint is used in cases demanding heat-resistant products such as fireplace doors, flues, exhaust pipes, sauna stoves.
- Can be applied directly on steel surfaces without any primer.
- Resistant to temperatures up to +400 °C when applied over zinc silicate paint.
- For industrial use only according to Directive 1999/13/EC.
- Suitable for fireplace doors, flues, exhaust pipes, sauna stoves and other hot metal surfaces.

TECHNICAL DATA

Volume solids 22±2%.

Weight solids 34±2%.

Specific gravity 1.0 kg/l

Recommended film thicknesses and theoretical coverage

Recommended film thicknesses		Theoretical coverage
wet	dry	
70µm	15µm	14.7 m ² /l

Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.

Drying time

DFT 15µm	+10°C	+23°C	+35°C
Dust dry, after	30min	15min	10min
Touch dry, after	2h	1h	30min
Recoatible, after	3h	2h	1h
Final cure and hardness will be obtained by curing at +230°C, 1h.			

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

Gloss Metallic lustre.

Color shades Aluminium.

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APPLICATION INSTRUCTIONS

Surface preparation	Oil, grease, salts and dirt are removed by appropriate means. (ISO 12944-4) Steel surfaces: Blast clean to grade Sa2½. (ISO 8501-1) If blast cleaning is not possible, phosphating is recommended for cold rolled steel to improve adhesion. Zinc silicate surfaces: Oil, grease, salt and dirt are removed from the surface by appropriate means. Repair any damage to the primer coat. Note the overcoating time of primer. (ISO 12944-4)
Recommended primers	Temasil 90.
Recommended topcoats	Temal 600, Temal 600 HB.
Application conditions	All surfaces must be clean, dry and free from contamination. The temperature of the ambient air, surface and paint should not fall below +5°C during application and drying. Relative humidity of the air should not exceed 80% during application and drying. The surface temperature of steel should remain at least 3°C above the dew point. Good ventilation and sufficient air movement is required in confined areas during application and drying.
Application	For conventional spraying, the product is thinned 0–10%. Recommended nozzle tip is 1.2–1.4 mm and pressure 3–4 bar. For brush application the product should be thinned according to the circumstances.
Thinners	Thinner 1006
Cleaning of equipment	Thinner 1006
VOC	The Volatile Organic Compounds amount of the paint mixture is 660 g/litre of paint. VOC of the paint (thinned 10% by volume) is 680 g/l.

HEALTH AND SAFETY Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets.
A health and safety data sheet is available on request from Tikkurila Oyj.

For industrial use only.

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

The product is intended for professional use only and shall only be used by professionals who have sufficient knowledge and expertise on the proper use of the product. The information above is advisory only. To the extent permitted by applicable law, we shall not approve of any liability for the conditions under which the product is being used or for the use or application of the product.

In case you intend to use the product for any other purpose than that recommended in this document without first getting our written confirmation on the suitability for the intended use, such use takes place at your own risk.