

# Pinja Protect G

## DESCRIPTION

A water-borne all-round alkyd primer to ensure high quality result.

## PRODUCT FEATURES AND RECOMMENDED USES

- When used for priming prior to Alcro and Beckers topcoats, Pinja Protect G ensures the overall durability of the paint system. The primer is an excellent choice when there is a high demand for permanence in a surface treatment
- The Nordic Swan ecolabel shows that the product fulfills strict environmental and health requirements. CMP, Certifierad Målad Panel, ensures the quality of industrially painted exterior panels
- Designed to be used prior to Alcro and Beckers exterior paints, thus providing a high-quality painting system for the most demanding customers
- Gives good protection for 12 months
- Fast drying
- For sawn or planed timber
- Suitable for priming of exterior boards and claddings

## TECHNICAL DATA

Volume solids 43%

Weight solids 54%

Specific gravity 1.29 kg/l

### Recommended spreading amounts and theoretical coverage

Recommended spreading amounts		Theoretical coverage
wet	dry	
150 g/m <sup>2</sup>	50µm	8–9 m <sup>2</sup> /l

Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.

### Drying times

150 g/m <sup>2</sup>	+20°C	+50°C
Recoating, after	1–4 h	3–20 min

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

Gloss Matt.

Color shades Tonad Vit.



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## APPLICATION INSTRUCTIONS

<b>Surface preparation</b>	Clean surfaces from dirt, dust and loose material. Assure that surface is free from mold and blue stain.
<b>Recommended topcoats</b>	Alcro Bestå or for on-site Beckers Perfekt Akrylat Plus.
<b>Application conditions</b>	The surface to be treated has to be clean and dry. The moisture content of wood has to be below 16%. During application and drying temperature of the air, substrate and paint must be over +10°C and relative humidity of the air below 70%. Good ventilation is required to ensure optimal result. Product can be dried with or without oven.
<b>Application</b>	<p>Stir the product carefully before use. Avoid making foam.</p> <p>For airless spraying, the product is not thinned. Recommended nozzle tip is 0.017–0.027" and pressure 120–180 bar. Spray angle shall be chosen according to the shape of the object.</p> <p>For air-assisted airless spraying, the product is not thinned. Recommended nozzle tip is "0.013–0.027" and pressure 40–140 bar. Atomising air pressure should be about 1–3 bar. Spray angle shall be chosen according to the shape of the object.</p> <p>For brush machine application the product is not thinned.</p> <p>Wood contains resin and other coloring extractives especially in knots. Temperature and humidity fluctuations may cause paint coat discoloration in these areas.</p>
<b>Thinners</b>	Water
<b>Cleaning of equipment</b>	Water.
<b>VOC</b>	The Volatile Organic Compounds amount is 10g/litre of paint. Maximum VOC content in ready to use paint (thinned 10% by volume) is 5g/l. VOC 2004/42/EC (cat A/d) 130 g/l (2010)
<b>HEALTH AND SAFETY</b>	<p>Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets.</p> <p>A health and safety data sheet is available on request from Tikkurila Oyj.</p>

### For industrial use only.

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

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