



## Putty Pine HB

### DESCRIPTION

A water-borne filler for wooden surfaces.

### PRODUCT FEATURES AND RECOMMENDED USES

- For filling holes in interior wooden surfaces such as fibre boards, solid wood or veneer
- Recommended for furniture, doors, panel walls and ceilings

### TECHNICAL DATA

**Volume solids** 74±2%

**Weight solids** 80±2%

**Specific gravity** 1,2±0.2 kg/l

**Recommended spreading amounts and theoretical coverage** Practical coverage depends on the application method, conditions and the shape and roughness of the surface to be treated.

**Drying times** Thin filling layer can be sanded after 4 hours and deeper filling layers after 24 hours.

**Gloss** Matt.

**Color shades** Pine.

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## APPLICATION INSTRUCTIONS

|                               |  |
|-------------------------------|--|
| <b>Surface preparation</b>    | Remove dust, loose particles and other impurities from the surface.  |
| <b>Recommended topcoats</b>   | Can be recoated with Tikkurila's water-borne, water-borne UV and solvent-borne products.   |
| <b>Application conditions</b> | The surface to be treated has to be clean and dry. The moisture content of wood has to be below 20%. During application and drying temperature of the air, substrate and product must be over +5°C and relative humidity of the air below 70%. Good ventilation is required to ensure optimal result. Product can be dried with or without oven. |
| <b>Application</b>            | Apply putty with a spatula or mechanically. Fill large holes preferably twice or several times. Sand the surface and remove sanding dust.  |
| <b>Thinners</b>               | Do not thin.   |
| <b>Cleaning of equipment</b>  | Water  |
| <b>VOC</b>                    | The Volatile Organic Compounds amount is 16 g/litre of putty.  |

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| <b>HEALTH AND SAFETY</b> | Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets.<br>A health and safety data sheet is available on request from Tikkurila Oyj. |
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### For industrial and professional use only.

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