

FLOOR COATING SYSTEMS TC103/203

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TC103 FOR DRY CONCRETE FLOOR

Temafloor 400

TC203 FOR MOIST CONCRETE SURFACE

Temafloor 220W Primer Temafloor 400

Coating systems TC103 / TC203 are suitable for dust binding and varnishing of new and old concrete floors exposed to mild chemical and mechanical stress in industrial facilities, warehouses and repair shops and for dust binding of multistorey garages. Can be used as a finishing varnish in the Temafloor Chips flooring system.

Stress categories/durability according to PSK 2703	Tikkurila Industry code	Treatment
Dry concrete surfaces		
Stress category BC1 Low mechanical or chemical stress, dry indoor conditions. Coating appearance grade Ks3 or Ps3.	TC103 Temafloor 400 Temafloor 400	EP100-D/GD1 1-2 times <u>100 μm</u> DFT 100 μm
Moist concrete surfaces		

EP100-W/GD1 Stress category BC1 Low mechanical or chemical stress, dry indoor conditions. Temafloor 220W Primer 1-2 times Temafloor 400 Coating appearance grade Ks3 or Ps3. 100 µm DFT 100 µm

TC203

Marking of paint systems according to standard PSK 2703 e.g. TC103-PSK 2703/FS1.1 EP100-D/GD1

COLOURS Clear.

SURFACE PREPARATION

Preparation grade GD1 (PSK 2703)

Remove oil, grease, chemicals and other impurities from the surface with a suitable method. Remove old coating, laitance and curing compound from the floor surface.

APPLICATION CONDITIONS

Dry concrete surface TC103

The relative humidity of the concrete should not exceed 97 %. The temperature of the ambient air, surface or coating should not fall below + 5 °C during application or drying. Relative humidity of air should not exceed 80 %.

Moist concrete surface TC203

The temperature of the ambient air, surface or coating should not fall below + 15 °C during application or drying. Relative humidity of air should not exceed 80 %.

APPLICATION

PRIMING

Prime using 20 - 40 % with Thinner 1029 thinned Temafloor 400 or 30 - 50 % with Thinner 1029 thinned Temafloor 220W Primer epoxy varnish. Pour the varnish onto the floor and apply evenly. If the primer is absorbed into the concrete, repeat the priming immediately using "wet-on-wet" technique. A porous priming coat will result in holes and air-bubbles in a finished coat.

PATCHING

Patch pot-holes and cracks with a mixture of unthinned Temafloor 400 or Temafloor 220W Primer epoxy varnish and dry, clean sand or with Colofill epoxy putty.

OVERCOATING

Overcoating may be carried out 16 - 24 hrs after priming. If the primed surface is not overcoated within 24 hrs, it should be abraded. Apply by a trowel and level with a roller.

PRODUCT INFORMATION

More detailed information in respective data sheets.

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