





DESCRIPTION Water-borne stone coating.

RECOMMENDED USES For use on interior walls where an effect surface is desired.

PRODUCT FEATURES New or previously painted concrete, plaster, brick, wood fiberboard, plasterboard and chipboard surfaces. Suitable also for humid interiors, but not in direct contact with water.



TECHNICAL DATA

Base paints KPA BASE, KPC BASE

Colour Shades Color cards:

Tunto Stone.

Gloss Matt.

Coverage 2.5-3.5 kg/m² when applied once with a trowel and 3.5-4.5 kg/m² when applied twice

or sprayed. From one 14 kg package, approx. 4-5.5 m² finished surface can be prepared when applied once and 3-4 m² when applied twice. Coverage is affected by

the roughness and porosity of the surface and the application method.

Can sizes FACTORY READYMADE SHADE: 14 kg

KPA BASE: 14 kg KPC BASE: 14 kg

application of two coats. NB! Before spraying, remove the small piece of metal which

may have dropped into the paint can from the lid during tinting.

Drying time (23°C and

50% relative air humidity)

Recoatable after 24 hours in normal conditions.

Density (kg/l) approx. 1.5-1.7 kg/l, depending on stone, ISO 2811

Adhesive strength (EN

1015-12)

≥ 0,3 N/mm²

Heat resistance 85 °C, ISO 4211-3

Volume solids (%) 75

Storage Protect from frost.



APPLICATION INSTRUCTIONS

Application conditions

The surface to be treated must be dry, the temperature of the air, surface and coating at least +5 °C and the relative humidity of air below 80%.

Mixing components

The product is used without thinning.

Surface preparation

Unpainted surfaces:

Clean the unpainted surfaces of any dirt and dust. Level the surfaces with a suitable Presto light filler. Prime all untreated surfaces with Varma primer or Luja Yleispohjamaali universal primer. Paint the primed surface once with Harmony or Joker. The paint should be tinted to the same color as the coating to be applied.

Previously painted surfaces:

Wash previously painted surfaces with Maalipesu detergent and rinse carefully with water. If necessary, smooth the surfaces with a suitable Presto filler. If the color difference between the substrate and the finish is significant, apply one coat of Harmony or Jokeri tinted to the color of the final product.

Humid rooms:

Prime with Feelings Extra Durable tinted to the same color with the stone coating (for more detailed instructions, see the guide Maalilinja neuvoo: 03. Märkätilat, kylpyhuoneet ja saunat).

Top coating

Application by steel trowel (small areas):

Apply by steel trowel a smooth coat of approx. 2 mm at a time to an area of approx.1-2 m². Smooth the coating by sloping the trowel lightly and gently over the surface. Check that the stones are spread abundantly and closely and to the whole area. Arrange the work so that the transition between areas coated at different times and using different cans is as inconspicuous as possible.

Application by steel trowel and grinding (large areas):

On large uniform wall surfaces a jointless surface is easiest to make by applying the product twice. Apply by steel trowel a smooth coat to an area of approx. 1-2 m² at a time. Smooth the coating by sloping the trowel lightly and gently over the surface. After the first coat has dried, apply the second coat of Tunto Stone thinly. Smooth down the surface immediately (after max. 15 minutes) with a Tikkurila plastic float by applying light pressure. If the float does not move lightly, there is too much coating. Remove the excess coating with a steel trowel by running it along the surface.

NB!

An excessively thick layer may slow down drying or cause the odor to stay longer.

Application by spraying with a plaster pump or funnel sprayer:

Spray the coating with low pressure, perpendicular to the surface, in a circular motion, approximately 1 m from the surface.



Smooth the coating by sloping the steel trowel lightly and gently over the surface. Apply to an uninterrupted surface without interruptions.

Note!

Wet fillers, such as Presto light filler, are suitable for use under Tunto Stone coating. When using a dry filler, the filler must be cement-reinforced. Ventilate the area thoroughly prior to taking it in use.

Cleaning of tools

Clean tools with water. Remove excess paint/ lacquer from tools back to the can in order to avoid clogging the drain. Remove excess coating from the tools back to the paint can to avoid clogging the drainpipe. Clean tools with water.

Maintenance instructions

The surfaces are cleaned with a damp brush or as dry cleaning using a vacuum cleaner.

The product achieves its final hardness and durability after one month under normal conditions, and therefore the surfaces must be handled with care during this time.

Environmental protection and waste disposal

Destroy liquid waste according to the local regulations for hazardous waste. Recycle empty, dry cans or dispose them of in accordance with local regulations.

Health and Safety

Harmful to aquatic life with long lasting effects. Contains 1,2-benzisothiazol-3(2H)-one (BIT) and reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1) (C(M)IT/MIT (3:1)). May produce an allergic reaction. Avoid release to the environment. Wear protective gloves. This product contains a biocidal product for the preservation of the product during storage. Contains: reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1) (C(M)IT/MIT (3:1)).



EN 15824:2009

